



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	839	3814	CYLINDER BLOCK ASSEMBLY	1		
2	19	34270	PLUG, EXPANSION - CYLINDEF	2		
3	19	34271	PLUG, EXPANSION - CYLINDEF	1		
4	19	37531	PLUG, OIL CHANNEL - CYLINDE	1		
5	19	34488	PLUG, EXPANSION - CAMSHAF	1		
6	19	34487	PLUG, PIPE - CYLINDER BLOCK	2		
7	17	35465	PIN, DOWEL - CYLINDER BLOC	2		
8	23	35168	BEARING, DISTRIBUTOR PILO	1		
9	23	43293	BEARING UNIT, CAMSHAFT	1		
10	733	3819	PISTON AND PISTON PIN ASSE	4		
11	733	3818	PISTON AND PISTON PIN ASSE	AR		
12	39	65153	RING, PISTON - 4 SETS (STANC	4		
13	39	66217	RING, PISTON - 4 SETS (.020 O	AR		
14	23	85675	BEARING UNIT, CRANKSHAFT	4		
15	23	85676	BEARING UNIT, CRANKSHAFT	AR		
16	23	85713	BEARING UNIT, CRANKSHAFT	AR		
17	23	85714	BEARING UNIT, CRANKSHAFT	AR		
18	23	85715	BEARING UNIT, CRANKSHAFT	1		
19	23	85670	BEARING UNIT, CRANKSHAFT	AR		
20	23	85671	BEARING UNIT, CRANKSHAFT	AR		
21	23	85718	BEARING UNIT, CRANKSHAFT	AR		
22	23	85719	BEARING UNIT, CRANKSHAFT	AR		
23	10	46717	BOLT, CRANKSHAFT BEARING	10		
24	26	58203	OIL SEAL UNIT, CRANKSHAFT	1		
25	-	34543	VALVE, BY-PASS - OIL FILTER	1		
26	22	64425	FITTING, EXTENSION - CYLINDEI	OPT.		
27	22	87238	FITTING, DRAIN - CYLINDER BLC	1		